

TEST REPORT IEC 60335-2-32

Safety of household and similar electrical appliances Part 2: Particular requirements for massage appliance

Report Reference No. GZES100800181503

Date of issue 2012-07-13

CB Testing Laboratory...... SGS-CSTC Standards Technical Services Co., Ltd. E&E Lab

Guangzhou

Technology Development District Guangzhou, Guangdong, China

510663

Applicant's name...... HoMedics Group Ltd

Tonbridge, Kent TN11 0GP England

Test specification:

Standard.....: IEC 60335-2-32:2002 (Fourth edition) + A1 :2008 used in conjunction

with IEC 60335-1:2001 (Fourth Edition) + A1: 2004 + A2: 2006

Test procedure: SGS-CSTC

Non-standard test method.....: N/A

Test Report Form No. IEC60335_2_32E

Test Report Form(s) Originator.....: LCIE

Master TRF Dated 2009-05

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Test item description Cocoon Shiatsu Max Back Massager

Trade Mark...... HOMFNICS

Manufacturer: -

Model/Type reference CBS-1000-EU & CBS-1000-GB

Ratings 220 V – 240 V, 50 Hz / 60 Hz, 35 W, Class II

Factory: —



Testi	ng procedure and testing location:	
	CB Testing Laboratory:	SGS-CSTC Standards Technical Services Co., Ltd E&E Lab Guangzhou
Testing location/ address:		198 Kezhu Road, Scientech Park, Guangzhou Economic & Technology Development District, Guangzhou Guangdong, China 510663
	Associated CB Laboratory:	N/A
Testi	ng location/ address:	是 是 是 是 是 是 是 是 是 是 是 是 是 是
	Tested by (name + signature):	Nick Cui). (如)
	Approved by (+ signature):	Nick Suij ick Cui
	Testing procedure: TMP	N/A
	Tested by (name + signature):	
	Approved by (+ signature):	
Testi	ng location/ address:	
	Testing procedure: WMT	N/A
	Tested by (name + signature):	
	Witnessed by (+ signature):	
	Approved by (+ signature):	
Testi	ng location/ address:	
	Testing procedure: SMT	N/A
	Tested by (name + signature):	
	Approved by (+ signature):	
	Supervised by (+ signature):	
Testi	ng location/ address:	
	Testing procedure: RMT	N/A
	Tested by (name + signature):	
	Approved by (+ signature):	
	Supervised by (+ signature):	
Testi	ng location/ address:	



Summary of testing:

Tests performed (name of test and test clause):

Tests according to the following standards were carried out:

BS EN / EN 60335-1: 2002 + A11: 2004 + A1: 2004 + A12: 2006 + A2: 2006 + A13: 2008 + A14: 2010 +

A15: 2011

BS EN / EN 60335-2-32: 2003 + A1: 2008

BS EN / EN 62233: 2008

After reviewed

The model CBS-1000-EU was subjected to clause 10, 11, 19.11(only perform on main control PCB), 30.1, EMF tests and construction check.

The submitted samples fulfil the requirements of the relevant standards.

Testing location:

See page one

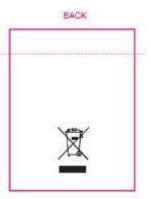
Summary of compliance with National Differences:

National differences of United Kingdom and CENELEC common modifications were taken into account.

Copy of marking plate









Test item particulars	-
Classification of installation and use	Portable appliance
Supply Connection	Non-detachable power cord fitted with plug
Possible test case verdicts:	
- test case does not apply to the test object	N/A
- test object does meet the requirement	P (Pass)
- test object does not meet the requirement	F (Fail)
Testing	
Date of receipt of test item	2012-06-28
Date (s) of performance of tests	2012-06-28 to 2012-07-09

General remarks:

The test results presented in this report relate only to the object tested.

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"(see appended table)" refers to a table appended to the report.

Throughout this report a comma is used as the decimal separator.

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This report GZES100800181503 is not valid without GZES100800181502.

This test report includes the following additional documents to original TRF:

Annex I: including EN 60335-1:2002 / A15: 2011 and EMF

Annex II: including photo documents
Annex III: including circuit diagram

General product information:

Cocoon Shiatsu Max Back Massager for household and indoor use only.

The models CBS-1000-EU and CBS-1000-GB are identical except that CBS-1000-EU uses EU plug, CBS-1000-GB uses BS plug.

P.O. No.: PC0001068

Amendment-1:

The original Test Report Ref. No. GZES100800181502, dated 2011-03-10 was modified on 2012-07-10 to include the following changes and additions, which were considered technical modifications:

- 1. Add alternative main control PCB, on which motors were control by MOS transistors instead of relays, more details refer to annex II and annex III.
- 2. Update standard to BS EN / EN 60335-1: 2002 + A11: 2004 + A1: 2004 + A12: 2006 + A2: 2006 + A13: 2008 + A14: 2010 + A15: 2011 & BS EN / EN 60335-2-32: 2003 + A1: 2008



	IEC 60335-2-32				
Clause	Clause Requirement - Test Result - Remark				
10	POWER INPUT AND CURRENT		_		
10.1	Power input at normal operating temperature, rated voltage and normal operation not deviating from rated power input by more than shown in table 1 (see appended table)				
	Test for an appliance with one or more rated voltage ranges		Р		
10.2	Current at normal operating temperature, rated voltage and normal operation not deviating from rated current by more than shown in table 2		N/A		
	Test for an appliance with one or more rated voltage ranges		N/A		

11	HEATING		_
11.1	No excessive temperatures in normal use		Р
11.2	Placing and mounting of appliance as described		Р
	Combined appliances are positioned as specified for motor-operated appliances. (IEC 60335-2-32)		N/A
11.3	Temperature rises, other than of windings, determined by thermocouples		Р
	Temperature rises of windings determined by resistance method, unless		N/A
	the windings makes it difficult to make the necessary connections		Р
11.4	Heating appliances operated under normal operation at 1.15 times rated power input:		N/A
11.5	Motor-operated appliances operated under normal operation at most unfavourable voltage between 0.94 and 1.06 times rated voltage		N/A
11.6	Combined appliances operated under normal operation at most unfavourable voltage between 0.94 and 1.06 times rated voltage	1,06 x 240 V = 254,4 V	Р
11.7	Hand-held appliances are operated for 20 min (IEC 60335-2-32)		N/A
	Other appliances are operated until steady conditions are established (IEC 60335-2-32)		Р
11.8	Temperature rises not exceeding values in table 3	(see appended tables)	Р
	Sealing compound does not flow out		Р
	Protective devices do not operate, except		Р
	components in protective electronic circuits tested for the number of cycles specified in 24.1.4		N/A



	IEC 60335-2-32		
Clause	Requirement - Test	Result - Remark	Verdict
19.11	Electronic circuits, compliance checked by evaluation of the fault conditions specified in 19.11.2 for all circuits or parts of circuits, unless they comply with the conditions specified in 19.11.1		Р
	Appliances incorporating a protective electronic circuit subjected to the tests of 19.11.3 and 19.11.4		N/A
	Appliances having a switch with an off position obtained by electronic disconnection, or a switch placing the appliance in a stand-by mode, subjected to the tests of 19.11.4		N/A
	Appliances incorporating an electronic circuit that relies upon a programmable component to function correctly, subjected to the test of 19.11.4.8		N/A
19.11.1	Before applying the fault conditions a) to f) in 19.11.2, it of circuit meet both of the following conditions:	t is checked if circuits or parts	_
	- the electronic circuit is a low-power circuit, that is, the maximum power at low-power points does not exceed 15 W according to the tests specified	R3 on control PCB is low-power point:1,3 W	Р
	- the protection against electric shock, fire hazard, mechanical hazard or dangerous malfunction in other parts of the appliance does not rely on the correct functioning of the electronic circuit		Р
19.11.2	Fault conditions applied one at a time, the appliance operated under conditions specified in cl. 11, but supplied at rated voltage, the duration of the tests as specified:		
	a) short circuit of functional insulation if clearances or creepage distances are less than the values specified in 29		N/A
	b) open circuit at the terminals of any component	Control PCB: C1: Appliance normal operate R1: Appliance stop working D1: Appliance stop working R2: Appliance stop working D2: Appliance stop working	Р
	c) short circuit of capacitors, unless they comply with IEC 60384-14	Control PCB: C1: Appliance stop working	Р
	d) short circuit of any two terminals of an electronic component, other than integrated circuits. This fault condition is not applied between the two circuits of an optocoupler	Control PCB: D1: Appliance normal operate D2: Appliance stop working	Р
	e) failure of triacs in the diode mode		N/A
	f) failure of an integrated circuit		N/A
	g) failure of an electronic power switching device		N/A
19.11.3	If the appliance incorporates a protective electronic circuit which operates to ensure compliance with clause 19, the relevant test is repeated with a single fault simulated, as indicated in a) to f) of 19.11.2		N/A



	IEC 60335-2-32		
Clause	Requirement - Test	Result - Remark	Verdict
	During and after each test the following is checked:		_
	- the temperature rise of the windings do not exceed the values specified in table 8		N/A
	- the appliance complies with the conditions specified in 19.13		N/A
	- any current flowing through protective impedance not exceeding the limits specified in 8.1.4		N/A
	If a conductor of a printed board becomes open-circuited to have withstood the particular test, provided all three omet:	• •	_
	- the material of the printed circuit board withstands the burning test of annex E		N/A
	- any loosened conductor does not reduce the clearances or creepage distances between live parts and accessible metal parts below the values specified in cl. 29		N/A
	- the appliance withstands the tests of 19.11.2 with open-circuited conductor bridged		N/A
19.11.4	Appliances having a switch with an off position obtained by electronic disconnection, or		N/A
	a switch that can be placed in the stand-by mode,		N/A
	subjected to the tests of 19.11.4.1 to 19.11.4.7		N/A
	Appliances incorporating a protective electronic circuit subjected to the tests of 19.11.4.1 to 19.11.4.7, except that		N/A
	appliances operated for 30 s or 5 min during the test of 19.7 are not subjected to the tests for electromagnetic phenomena. (IEC 60335-1/A1: 2004)		N/A
	Appliances having a device with an off position obtained by electronic disconnection,		N/A
	or a device that can be placed in the stand-by mode, subjected to the tests of 19.11.4.1 to 19.11.4.7		N/A
19.11.4.1	The appliance is subjected to electrostatic discharges in accordance with IEC 61000-4-2, test level 4		N/A
19.11.4.2	The appliance is subjected to radiated fields in accordance with IEC 61000-4-3, test level 3		N/A
19.11.4.3	The appliance is subjected to fast transient bursts in accordance with IEC 61000-4-4, test level 3 or 4 as specified		N/A
19.11.4.4	The power supply terminals of the appliance subjected to voltage surges in accordance with IEC 61000-4-5, test level 3 or 4 as specified		N/A
	Earthed heating elements in class I appliances disconnected		N/A



	IEC 60335-2-32		
Clause	Requirement - Test	Result - Remark	Verdict
19.11.4.5	The appliance is subjected to injected currents in accordance with IEC 61000-4-6, test level 3		N/A
19.11.4.6	The appliance is subjected to voltage dips and interruptions in accordance with IEC 61000-4-11		N/A
19.11.4.7	The appliance is subjected to mains signals in accordance with IEC 61000-4-13, test level class 2		N/A
19.11.4.8	The appliance ins supplied at rated voltage and operated under normal operation. After 60s the power supply ins reduces to a level such that the appliance ceases to respond or a programmable component cease to operate		N/A
19.13	During the tests the appliance does not emit flames, molten metal, poisonous or ignitable gas in hazardous amounts		Р
	Temperature rises not exceeding the values shown in table 9	(see appended table)	Р
	Enclosures not deformed to such an extent that compliance with cl. 8 is impaired		Р
	If the appliance can still be operated it complies with 20.2		N/A
	Insulation, other than of class III appliance, withstand the electric strength test of 16.3, the test voltage specified in table 4:		
	- basic insulation:		N/A
	- supplementary insulation:		N/A
	- reinforced insulation:	3000 V	Р
	During the test of 19.101, the temperature rise of the surface of the container shall not exceed 60 K. (IEC 60335-2-32)		N/A
	After operation or interruption of a control, clearances and creepage distances across the functional insulation withstanding the electric strength test of 16.3. the test voltage being twice the working voltage		N/A
	The appliance does not undergo a dangerous malfunction, and		Р
	no failure of protective electronic circuits, if the appliance is still operable		N/A
	Appliances tested with an electronic switch in the off position or in the stand-by mode, do not become operational		N/A
	Appliances tested with an electronic switch in the off position, or in the stand-by mode		N/A
	- do not become operational, or		N/A



	IEC 60335-2-32				
Clause	Requirement - Test	Result - Remark	Verdict		
	- if they become operational, do not result in a dangerous malfunction during or after the tests of 19.11.4		N/A		



10.1	TABLE: Power input deviation					Р	
Input deviation	of/at:	P rated (W)	P measured (W)	Dp	Required Dp	F	Remark
220 – 240 V /	230 V, 50 Hz	35	38,0	8,6%	±10%		_
220 – 240 V /	230 V, 60 Hz	35	37,0	5,7%	±10%		_

11.8	TABLE: Heating test, thermocouples				
	Test voltage (V)		254,4	_	
	Ambient (°C)	:	t ₁ : 24,6 t ₂ : 24,8	_	
Thermoc	ouple locations	dT (K)	Max. dT (K))	
Power co	ord	31,5	50		
PCB (swi	itching power board)	55,5	120		
Internal v	vire	26,6	T200-25=17	5	
VDR		32,4	T85-25=60		
X capacit	tor	43,1	T100-25=75	5	
L winding)	47,7	65		
Optocoup	oler	54,6	T100-25=75	T100-25=75	
Y capacit	tor	53,1 T85-25			
Transforr	mer winding / transformer bobbin	58,6	65		
Switching (inside)	g power board cover up / down	44,9 For clause 3).1	
Massage	head surface	22,9	22,9 For clause 3		
Indicator	PCB	24,3	120		
Shiatsu n	notor (ESPL-3430-D024) winding	10,8	80(Class 120	0)	
Rolling m	notor (ESPL-3420-D024) winding	40,8	80(Class 120	0)	
Appliance massage	e massage surface (accessible head)	13,8	50		
Vibrant m	notor winding (seat)	22,5	65(Class 10	5)	
Controlle	r surface	1,8	50		
Controlle	r PCB	1,8	120		
Test floor	r	5,9	65		

30.1	TABLE: Ba	BLE: Ball pressure			Р
Part Test temperature (°C) Impression diametric (mm)		Impression diameter (mm)	Allowed imp diameter (
Switching power board cover		84,9	1,3	2,0	